



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3403-1

Job Sheet 168663



Part No: D3403-1

Job Qty: 30 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 11/26/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Falcon Aviation Services (CFALC01)

PO Box 62030 Abu Dhabi, United Arab Emirates ph:011 971 50 445 0187 fx:+971 2 444 0022.

Note: DWG REV E IPP Rev:A 05.08.31 New issue KJ/JLM IPP Rev:B 06-03-07 As per Rev B JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign Off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		11/25/17	0.00	0.00	Start Up Machining		23
100	Hardinge	30 pcs		11/26/17	0.08	3.86	Hardinge		9-89
120	QC	30 pcs		11/26/17	0.00	0.00	QC8		mark 12/12/18
130	Packaging	30 pcs		11/26/17	0.00	0.00	Packaging3		SRL
140	QC21-SA	30 Ea		11/26/17	0.00	0.00	QC21		17/12/11/18

Part Op Descriptions: 100 - 1- Turn as per Folio FA556 & Dwg D3403 Folio Rev: _____ Dwg Rev: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303R0.750	7	62	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	2.360inches + 0.010 - 0.000	2.370 2.360		
2	Bushing	0.060inches ± 0.005	0.065 0.055		
3	Bushing	0.257inches + 0.010 - 0.000	0.267 0.257		
4	Bushing	0.750inches ± 0.010	0.760 0.740		
5	Bushing	0.425inches + 0.000 - 0.002	0.425 0.423		
6	Bushing	0.030inches ± 0.010	0.040 0.020		
7	Bushing	20.0Degrees ± 0.5	20.5 19.5		
8	Bushing	0.313inches ± 0.010	0.323 0.303		
9	Bushing	60.0Degrees ± 0.5	60.5 59.5		

DART
AEROSPACE
S018769

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Bushing

PART NO:
Revision:
Operation:
Change No:

D3403-1

Start up Operation

Mfg Date: 12/07/17
Job No: 168663

INSPECTION SHEET

DAS
23
9-89

11/12/17

Engineering Approval:
(If necessary)

